



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3575-1

Job Sheet 184386



Part No: D3575-1

Job Qty: 5 ea

Part Name: Cargo Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/9/18

Job Tracking No:

Due Date: 10/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev :A New Issue 07-01-22 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	5 pcs	10/24/18	10/24/18	0.26	1.35	Waterjet 1		SC 18/10/18
110	QC	5 pcs	10/24/18	10/24/18	0.00	0.00	QC2 Waterjet-2		SC 18/10/18
120	QC	5 pcs	10/24/18	10/24/18	0.00	0.00	QC8-3		OCT 16 2018 DAS 68
140	QC	5 pcs	10/24/18	10/24/18	0.00	0.00	QC5		OCT 16 2018 68-89
150	Packaging	5 pcs	10/24/18	10/24/18	0.00	0.00	Packaging3	DAS 21 9-89	OCT 17 2018 DAS 6
160	QC21-SA	5 Ea	10/24/18	10/24/18	0.00	0.00	QC21	OCT 17 2018 6	9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	40 sf (8 ea)	100-Waterjet	M138511

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	MLEXS.125-F60029-04	40	2,106	0

Part Specifications

Specifications could not be found.

Plex 10/9/18 9:01 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																																															
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Date : _____		Step #: _____		MRB (QSI042) Approval																																																																																																															
Description Work Order Deviation Part: D3575-1 Job No: 184386 Serial No/Batch: S118066 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 10/14/18 DART AEROSPACE Container No: S118066 1270 Aberdeen Street Hawkebury, ON K6A 1K7 TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																																																																																			
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DART AEROSPACE LTD		Work Order: 184386
Description: Cabin Floor Protector		Part Number: D3575-1
Inspection Dwg: D3575 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**

 ☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	Ø 3.002	1		VSC-01	
1.00	+/-0.030	1.00	1		Tape	
3.50	+/-0.030	3.50	1			
16.00	+/-0.030	16.00	1			
23.13	+/-0.030	23.13	1			
26.88	+/-0.030	26.88	1			
27.69	+/-0.030	27.69	1			
4.25	+/-0.030	4.25	1			
9.63	+/-0.030	9.63	1			
16.13	+/-0.030	16.13	1			
28.06	+/-0.030	28.06	1			
32.15	+/-0.030	32.15	1			
2.00	+/-0.030	2.00	1			
3.50	+/-0.030	3.50	1			
14.25	+/-0.030	14.25	1			
25.13	+/-0.030	25.13	1			
29.38	+/-0.030	29.38	1			
30.13	+/-0.030	30.13	1			
1.25	+/-0.030	1.25	1			
3.38	+/-0.030	3.38	1			
5.00	+/-0.030	5.00	1			
6.50	+/-0.030	6.50	1			
26.13	+/-0.030	26.13	1			
31.50	+/-0.030	31.50	1			

Measured by: SL	Audited by:	Prototype Approval:	N/A
Date: 18/10/10	Date:	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.02.29	New Issue	KJ/DD	